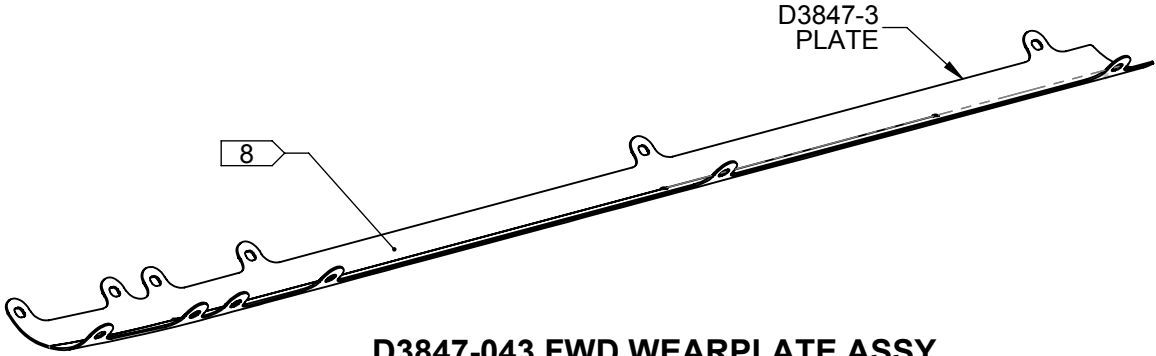
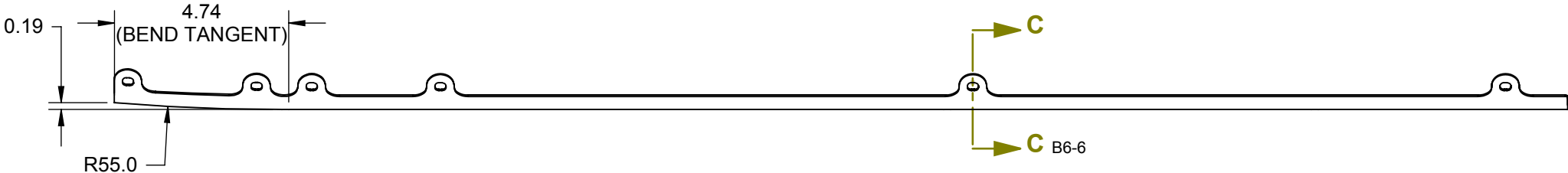


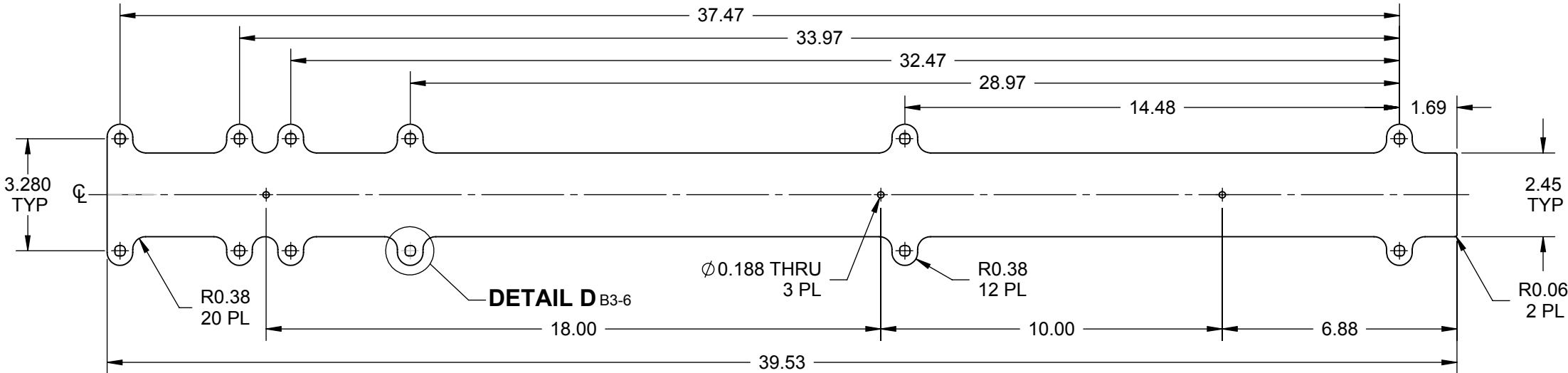
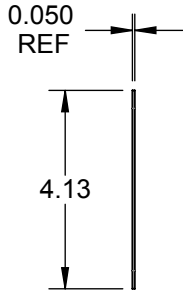
ITEM	QTY -043	P/N	DESCRIPTION
	X	D3847-043	FWD WEARPLATE ASSY
1	1	D3847-3	PLATE



D3847-043 FWD WEARPLATE ASSY



D3847-3 PLATE
(MAKE FROM D3847-3F)



D3847-3F PLATE
(FLAT PATTERN)

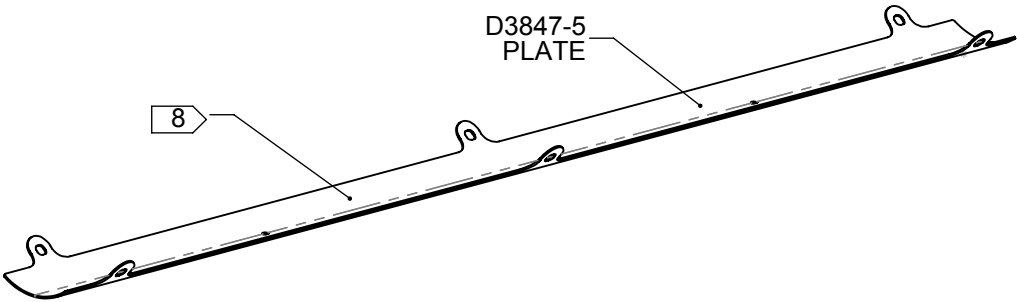
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 18 GAUGE 0.050 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.48 lbs
- 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02-0.04 THICK, PER DART QSI 005 4.9

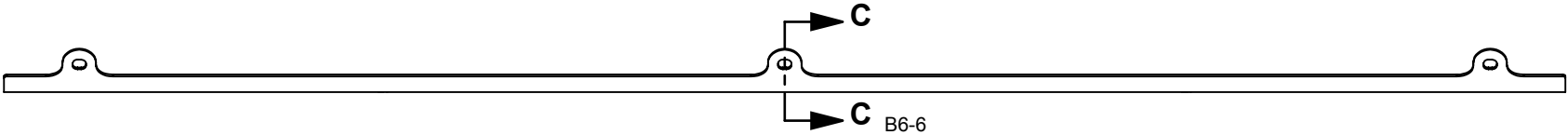
PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO. D3847	REV. D7 SHEET 2 OF 7
MFG. APPR.	DD	TITLE WEARPLATE ASSY	SCALE NTS
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DE APPR.	DS		
DATE	15.09.28		

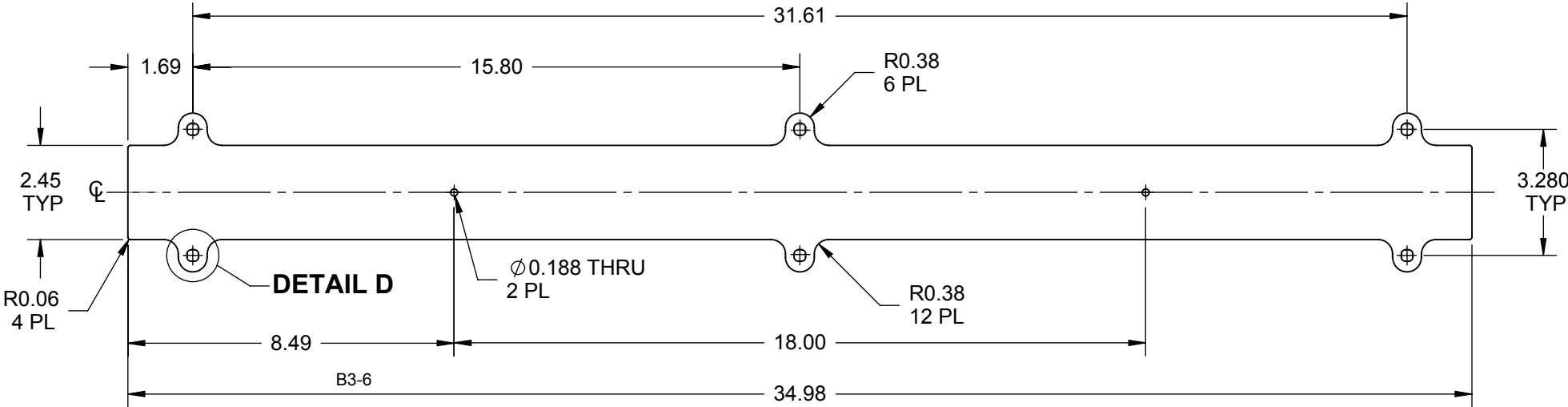
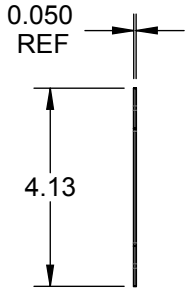
ITEM	QTY -045	P/N	DESCRIPTION
	X	D3847-045	AFT WEARPLATE ASSY
1	1	D3847-5	PLATE



D3847-045 AFT WEARPLATE ASSY



D3847-5 PLATE
(MAKE FROM D3847-5F)



D3847-5F PLATE
(FLAT PATTERN)

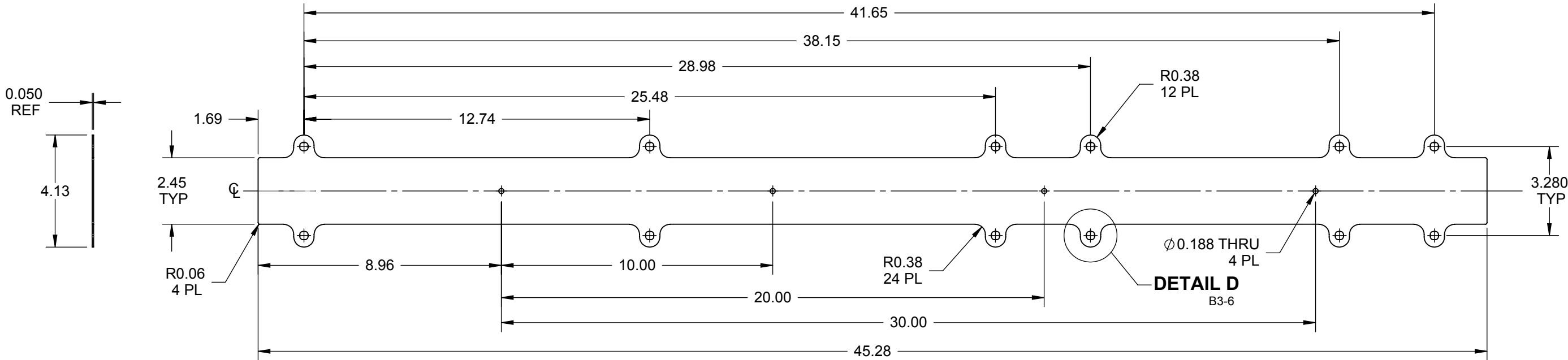
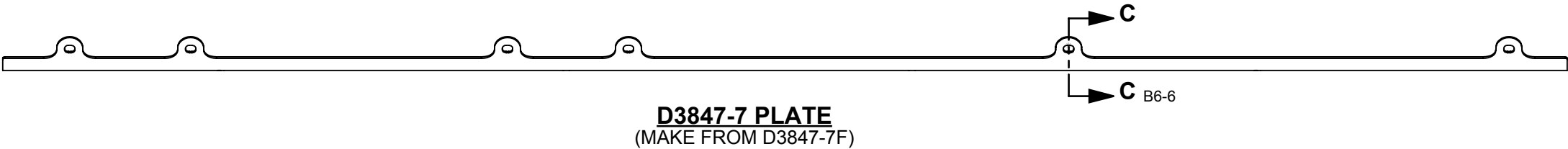
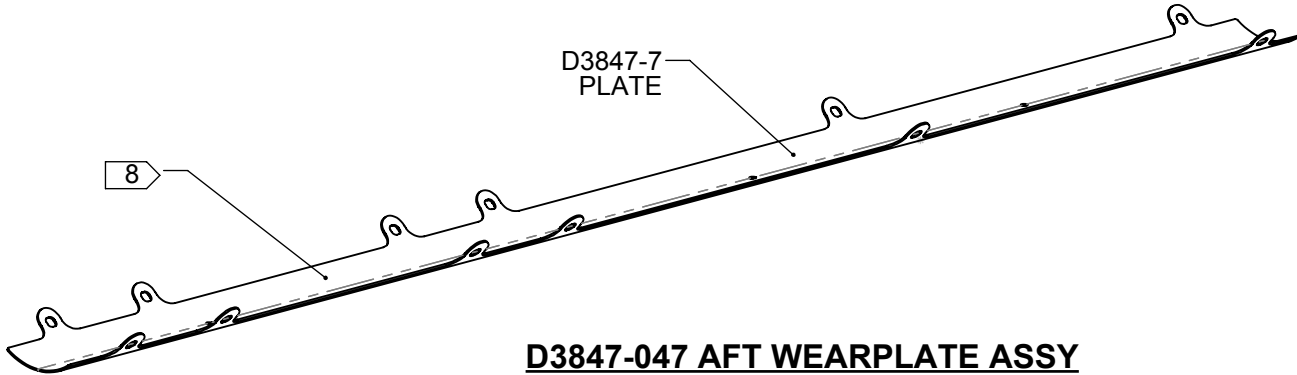
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 18 GAUGE 0.050 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.29 lbs
- 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02-0.04 THICK, PER DART QSI 005 4.9

PRELIMINARY ISSUE

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ITEM	QTY -047	P/N	DESCRIPTION
	X	D3847-047	AFT WEARPLATE ASSY
1	1	D3847-7	PLATE



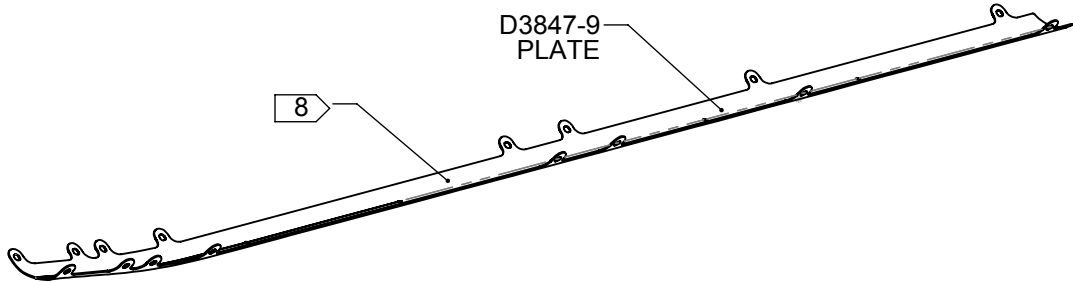
NOTES:

- 1) MATERIAL -7F: AISI 304/316 STAINLESS STEEL 18 GAUGE 0.050 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.70 lbs
- 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02-0.04 THICK, PER DART QSI 005 4.9

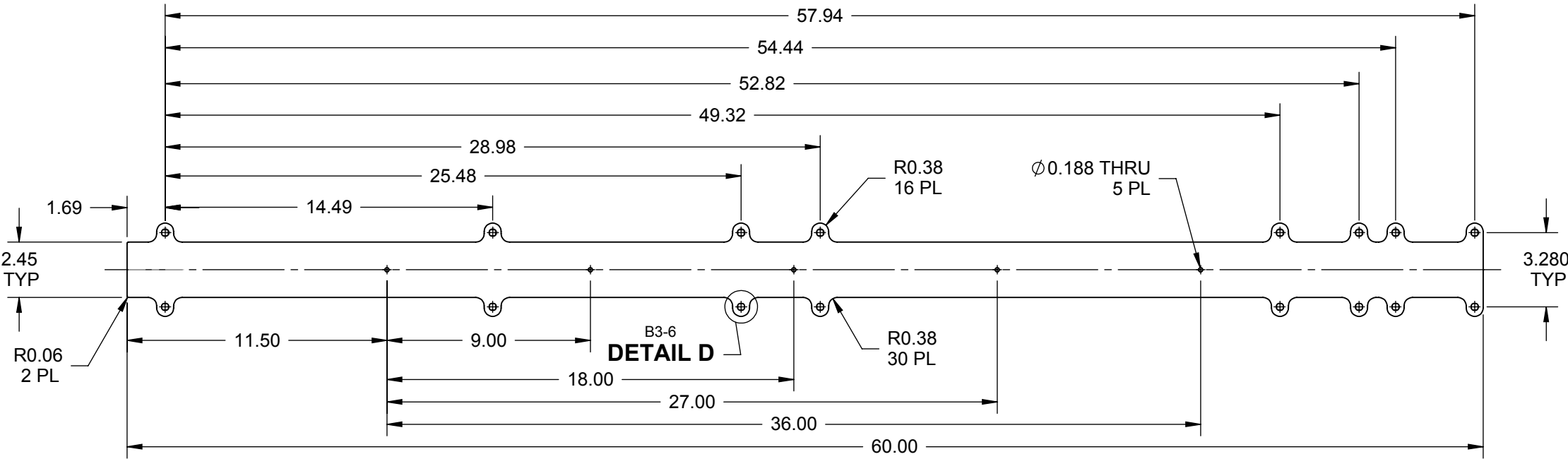
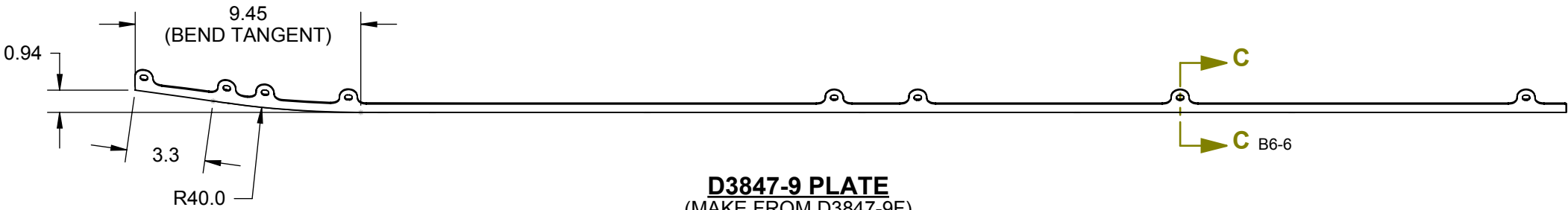
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ITEM	QTY -049	P/N	DESCRIPTION
	X	D3847-049	WEARPLATE ASSY
1	1	D3847-9	WEARPLATE



D3847-049 AFT WEARPLATE ASSY

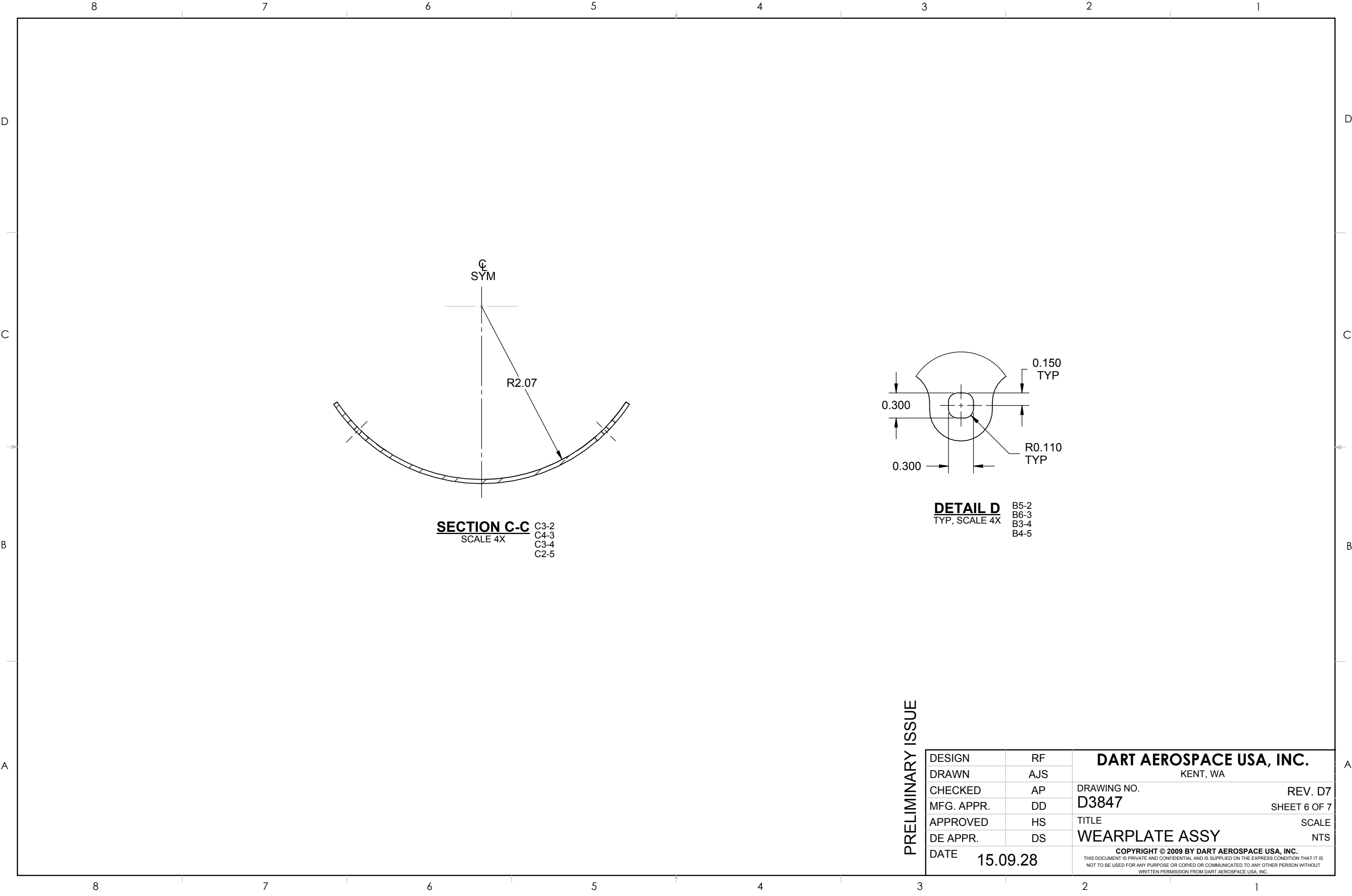


NOTES:

- 1) MATERIAL -9F: AISI 304/316 STAINLESS STEEL 18 GAUGE 0.050 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.86 lbs
- 8) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02-0.04 THICK, PER DART QSI 005 4.9

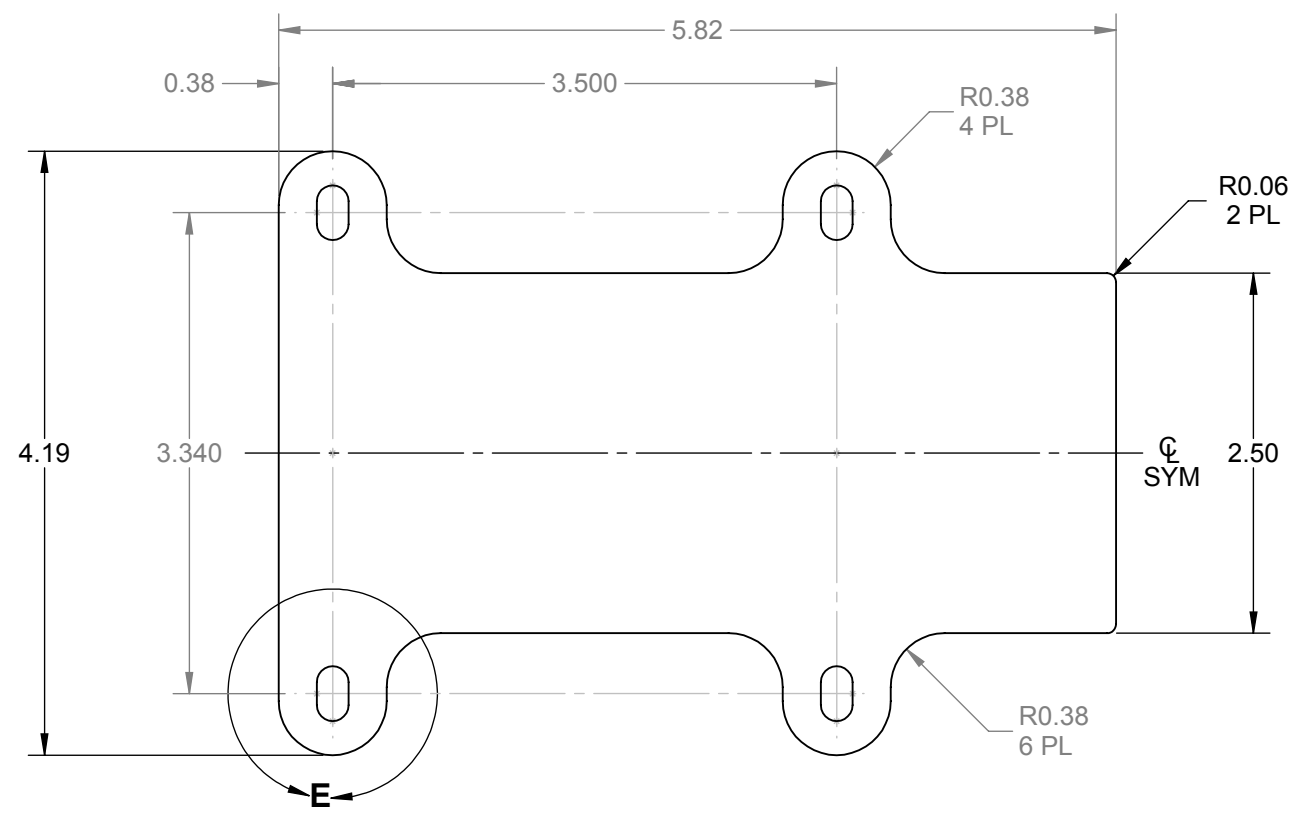
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DATE	15.09.28		

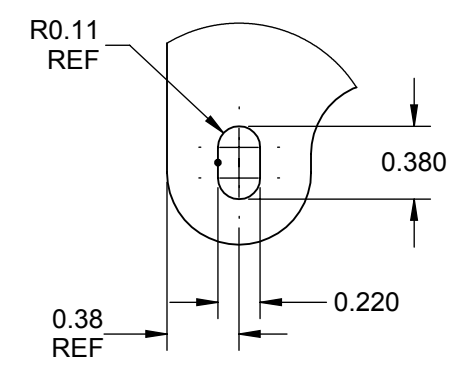


PRELIMINARY ISSUE

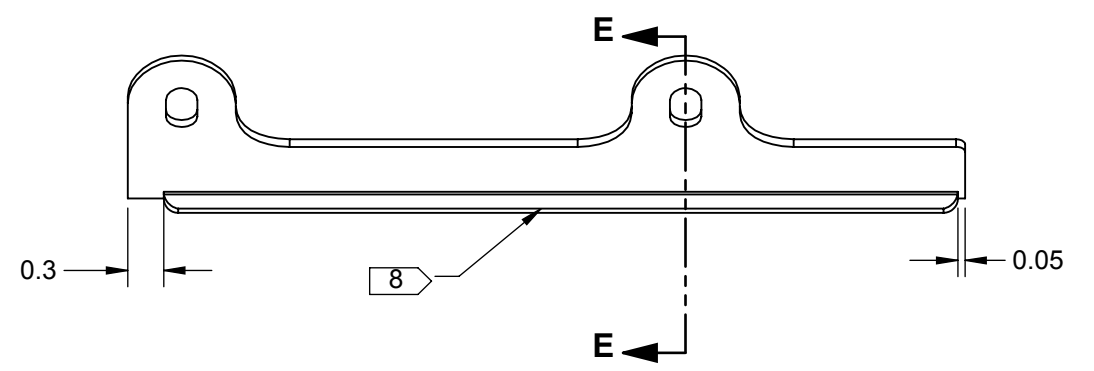
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MFG. APPR.	DD	D3847	SHEET 6 OF 7
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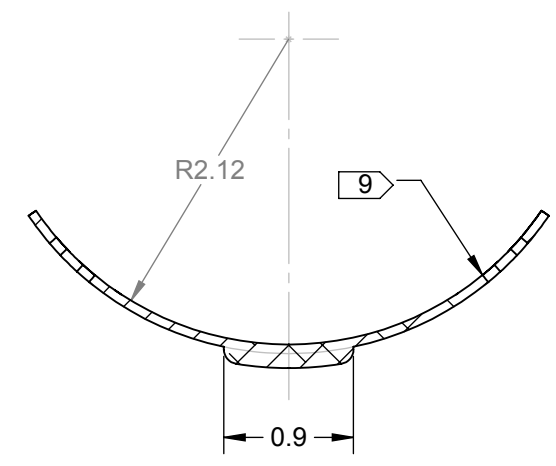
D3847-11F WEARPAD
(FLAT PATTERN)



DETAIL E
SCALE 2X



D3847-11 WEARPAD



SECTION E-E

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 16 GAUGE 0.063 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.30 lbs
- 8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING)
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING 0.02-0.04 THICK, PER DART QSI 005 4.9

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